



Dart Aerospace Ltd.
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D3417-5

Job Sheet 175180



Part No: D3417-5

Job Qty: 40 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/28/18

Job Tracking No:

Due Date: 4/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F IPP Rev:A New issue 08-07-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		4/12/18	0.00	0.00	Start Up Machining-2		18/24/18
100	Doosan	40 pcs		4/13/18	0.04	2.73	Doosan		18/24/18
120	QC	40 pcs		4/13/18	0.00	0.00	QC8		18-04-10
130	Packaging	40 pcs		4/13/18	0.00	0.00	Packaging3-1		APR 11 2018
140	QC21-SA	40 Ea		4/13/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Turn as per Folio FA761 Rev: _____ & Dwg D3417 Rev: _____

DAS
21
9-80
APR 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR1.250	Delrin Round Bar 1.25" Color: Black	1.1840 ft (.0296 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR1.250	1	9	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	1.125inches + 0.030 - 0.000	1.155 1.125		1.147
2	Washer	0.641inches + 0.008 - 0.001	0.649 0.640		0.643
3	Washer	0.120inches + 0.010 - 0.000	0.130 0.120		0.129
4	Washer	0.810inches + 0.010 - 0.000	0.820 0.810		0.815
5	Washer	0.251inches ± 0.010	0.261 0.241		0.253
6	Washer	2.000inches ± 0.030	2.030 1.970		2.000

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS				
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
Description Work Order Deviation		Disposition	Completed By
			Lead hand / Supervisor Approval Verification
			QC / QA Coordinator Approval

FAULT CATEGORY

Cure	☐	Power Loss/Surge	☐	Positioned Wrong
	☐	Folio/Program	☐	Outside Dimensions
	☐	Grain	☐	Over/Under tolerance
ge/Defect	☐	Weld	☐	Part Incorrect
omplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
	☐	Out of Sequence	☐	Part Moved
	☐	Off-set	☐	Drawing
	☐	Mislabeled	☐	Finish
omplete/Unclear	☐	Fit/Function	☐	Misread
	☐	Misaligned/off center	☐	Turning Sequence

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Container No: S059573



Part: D3417-5

Job No: 175180

Serial No/Batch: S059573

Revision:
Inspector:

Date: 04/10/18